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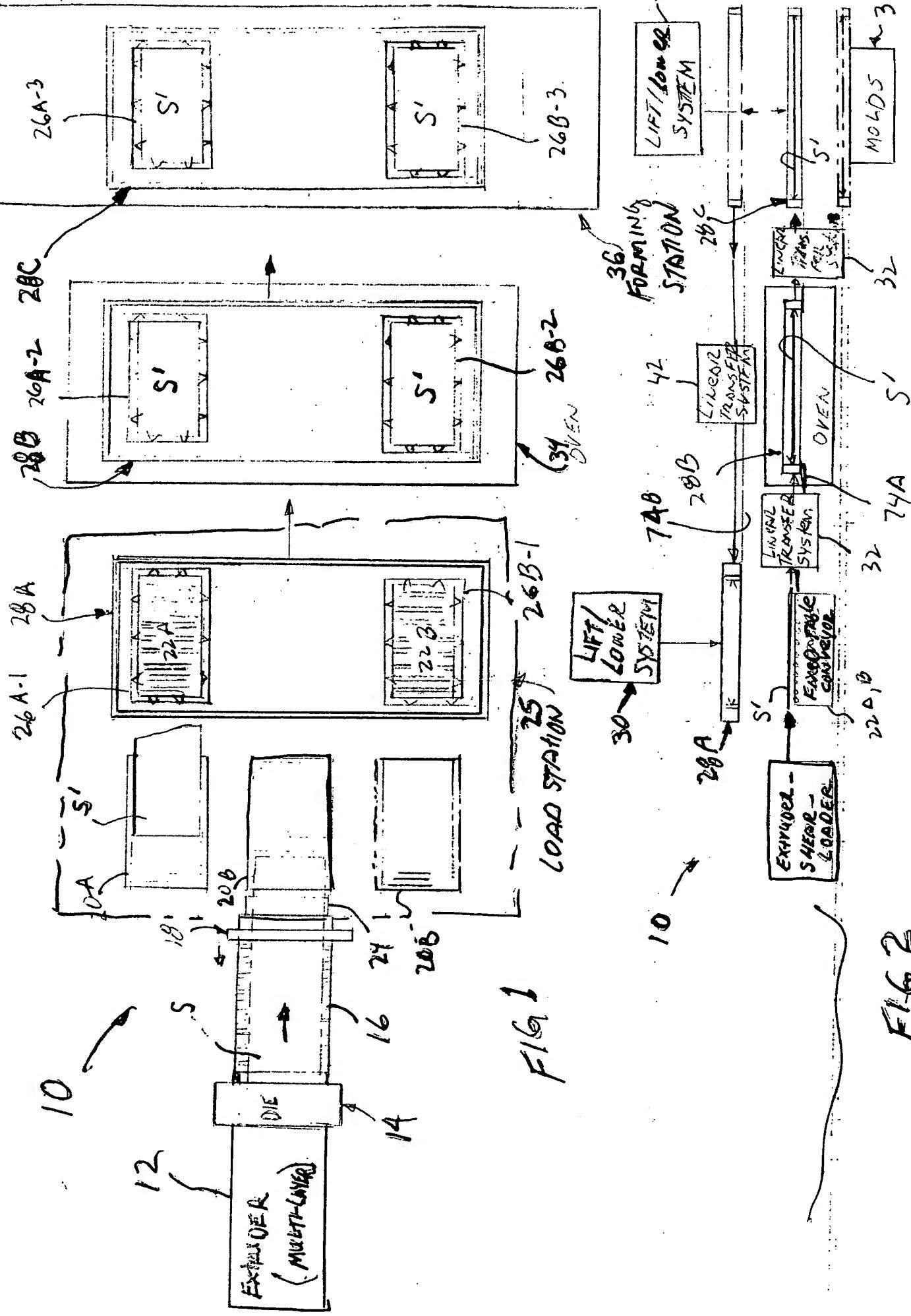
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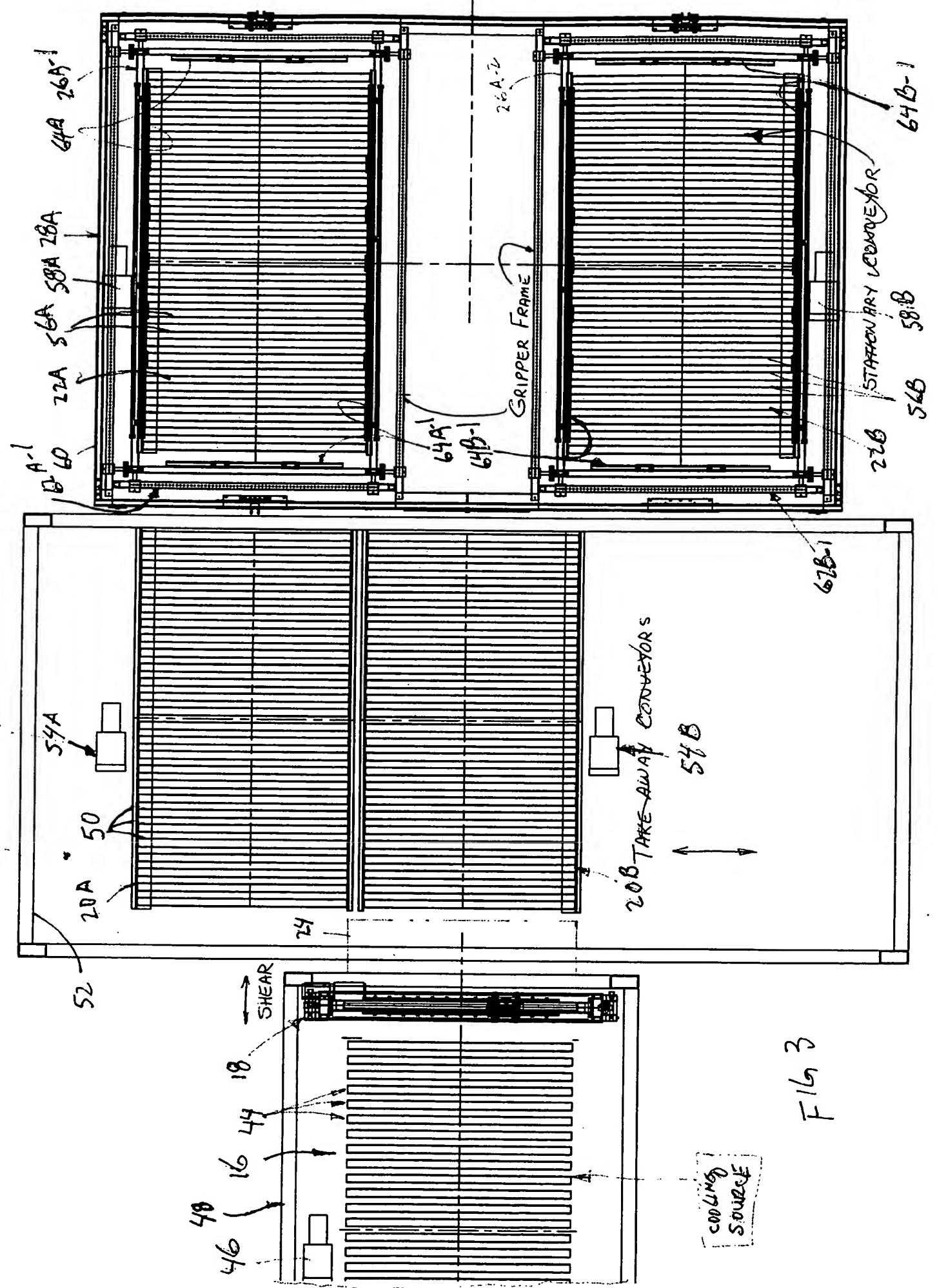
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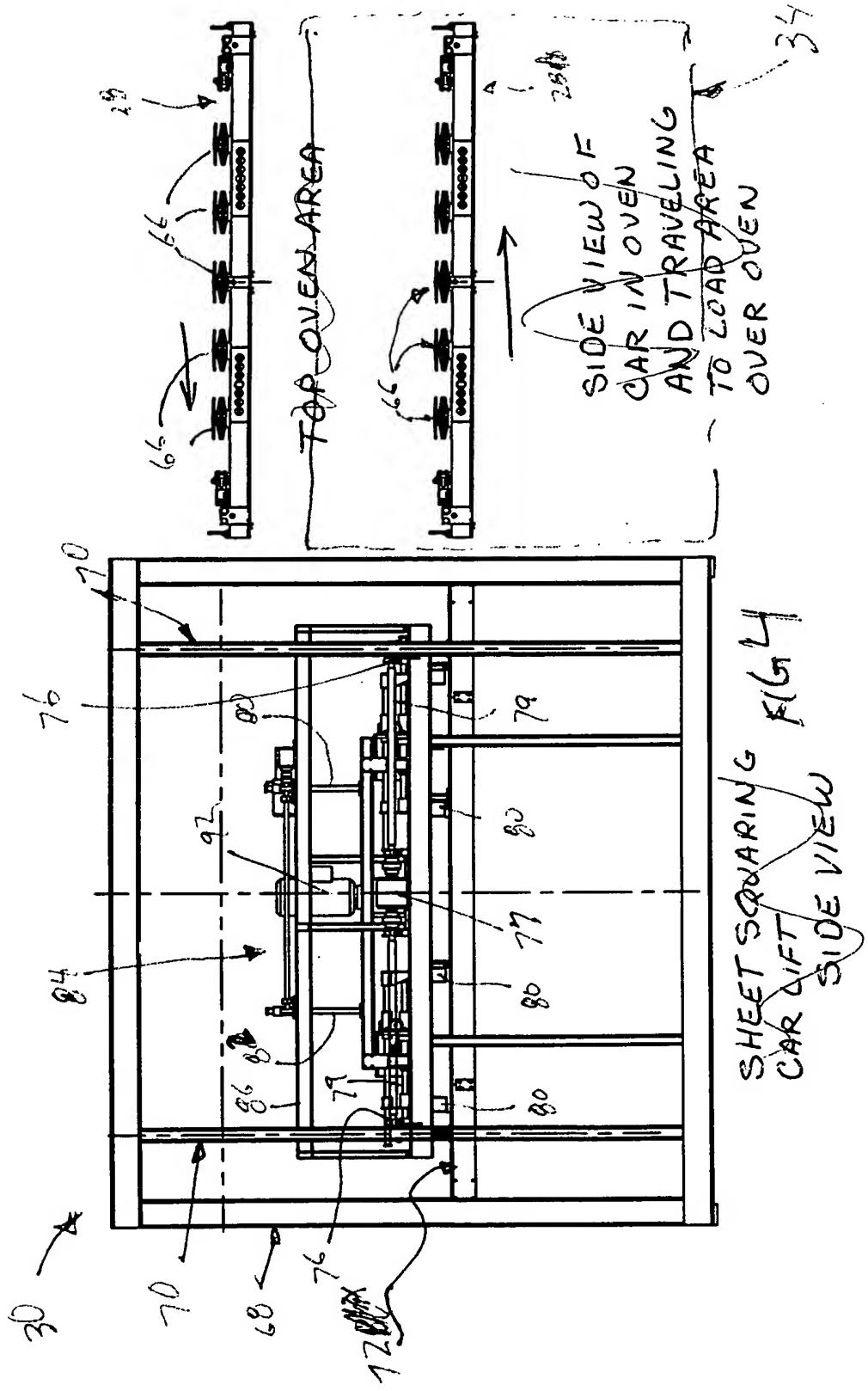
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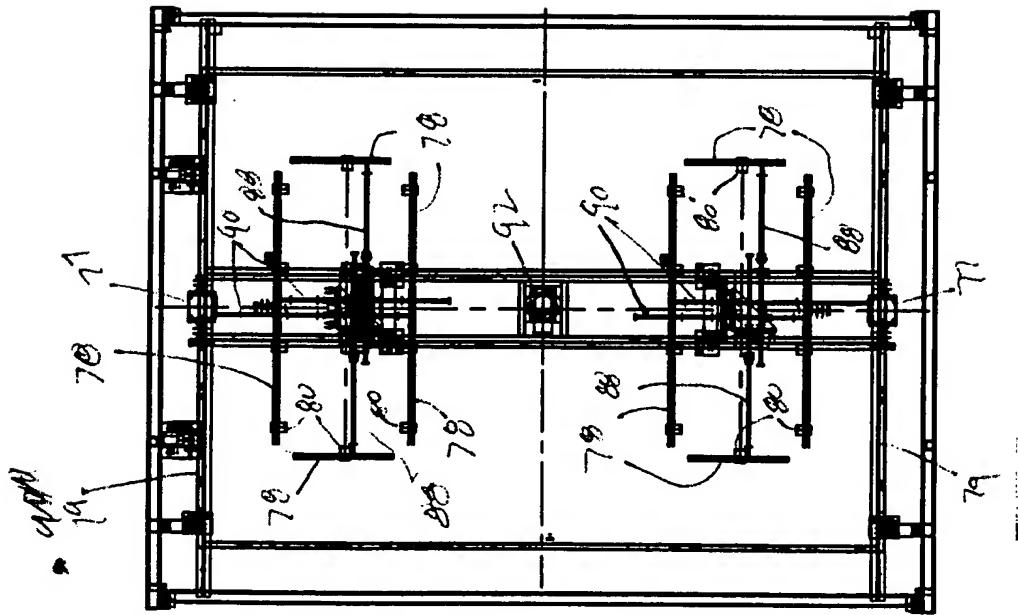


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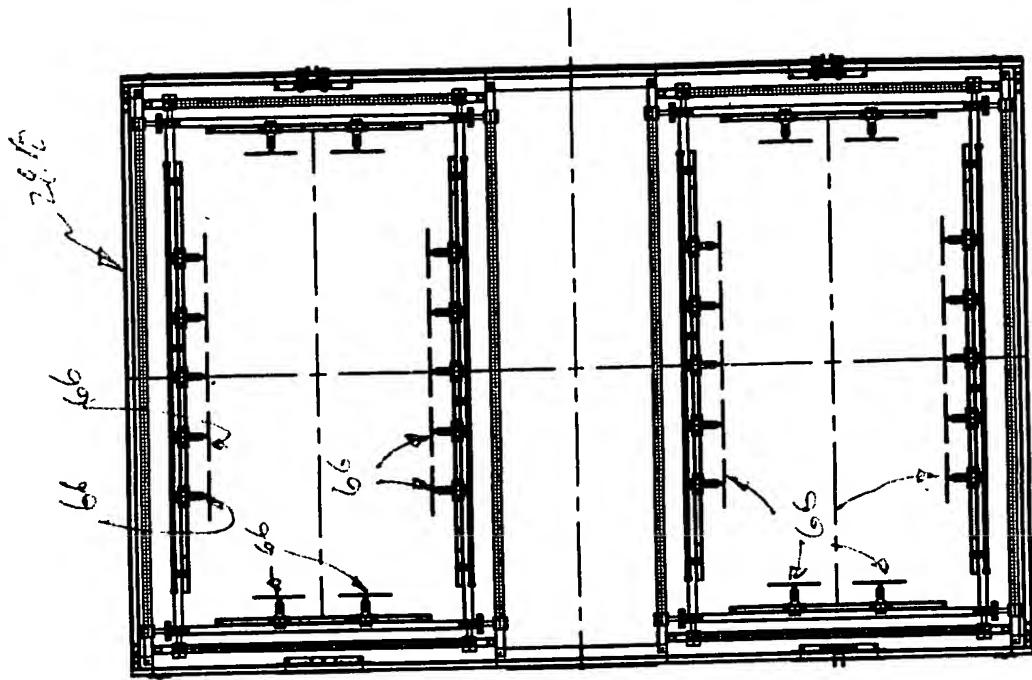




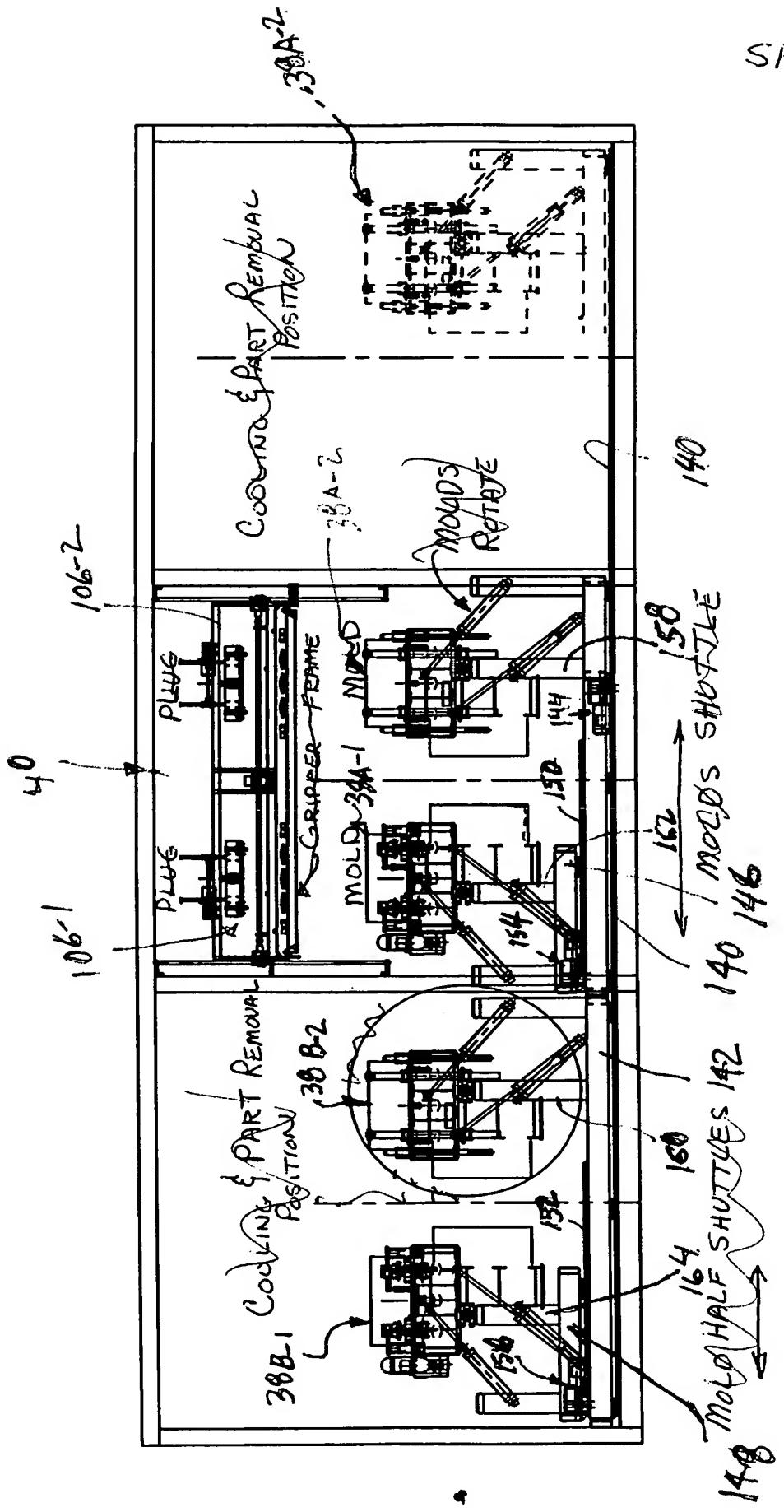
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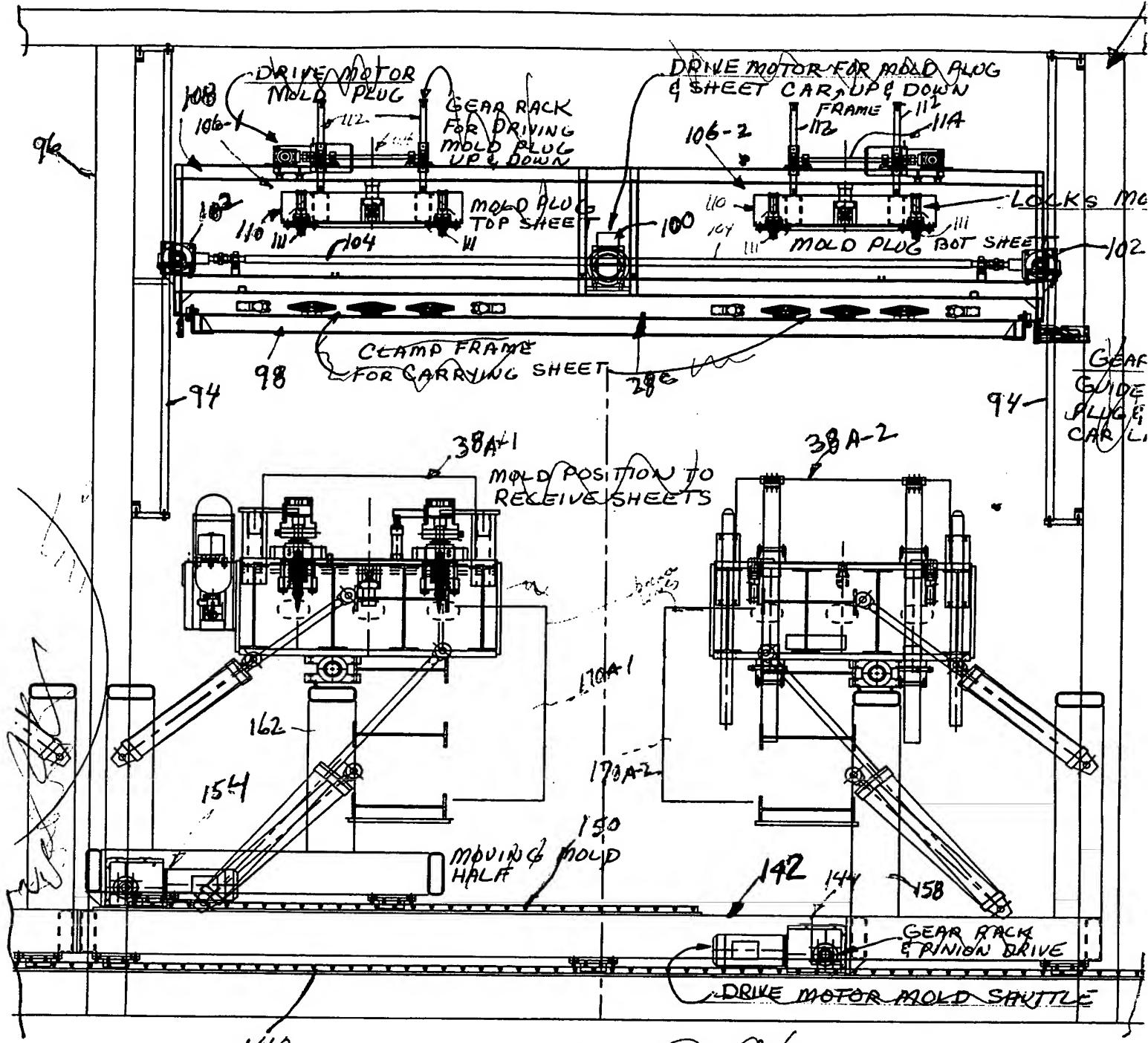


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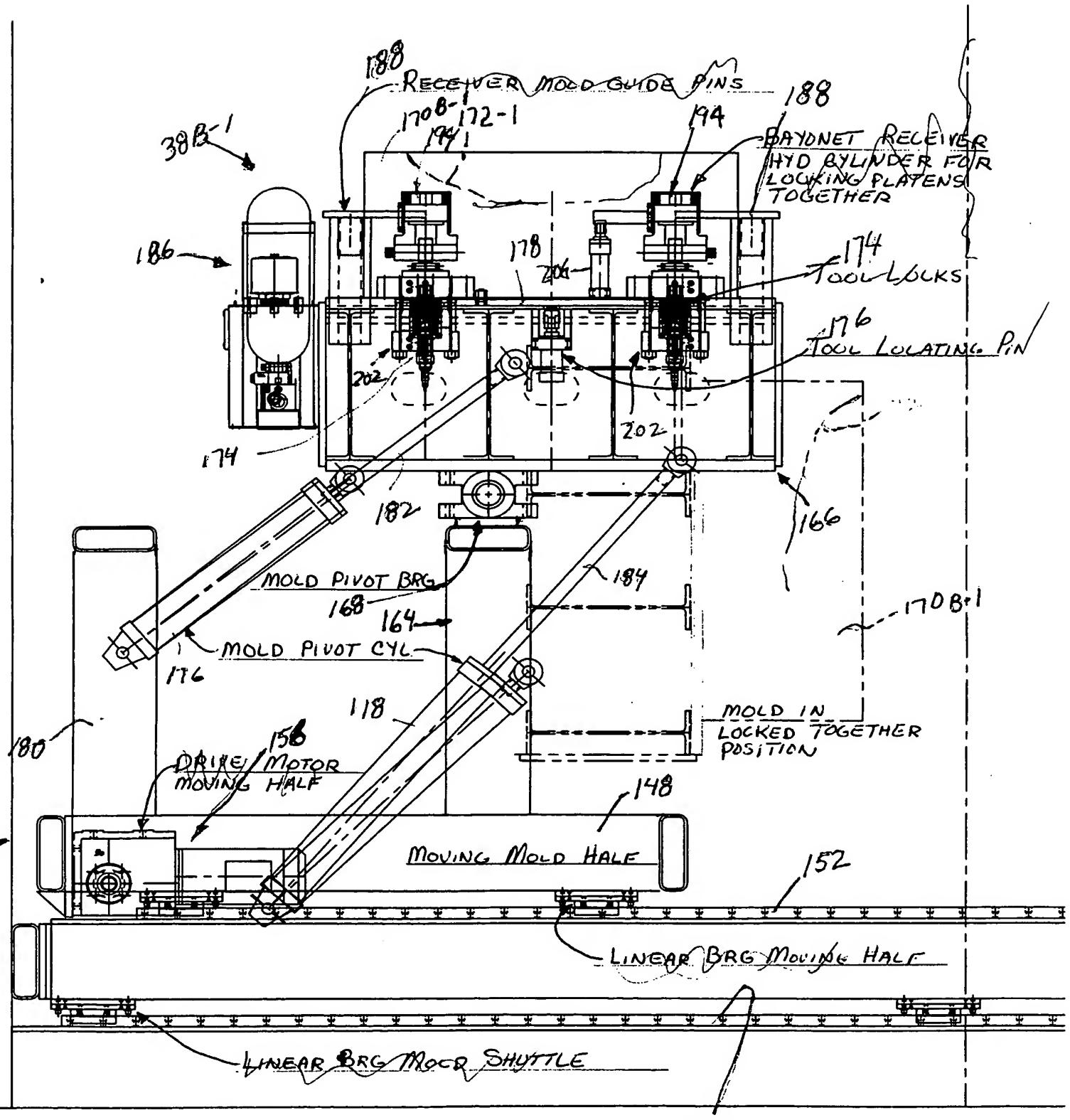




FRONT VIEW FORM AREA

FIG 1

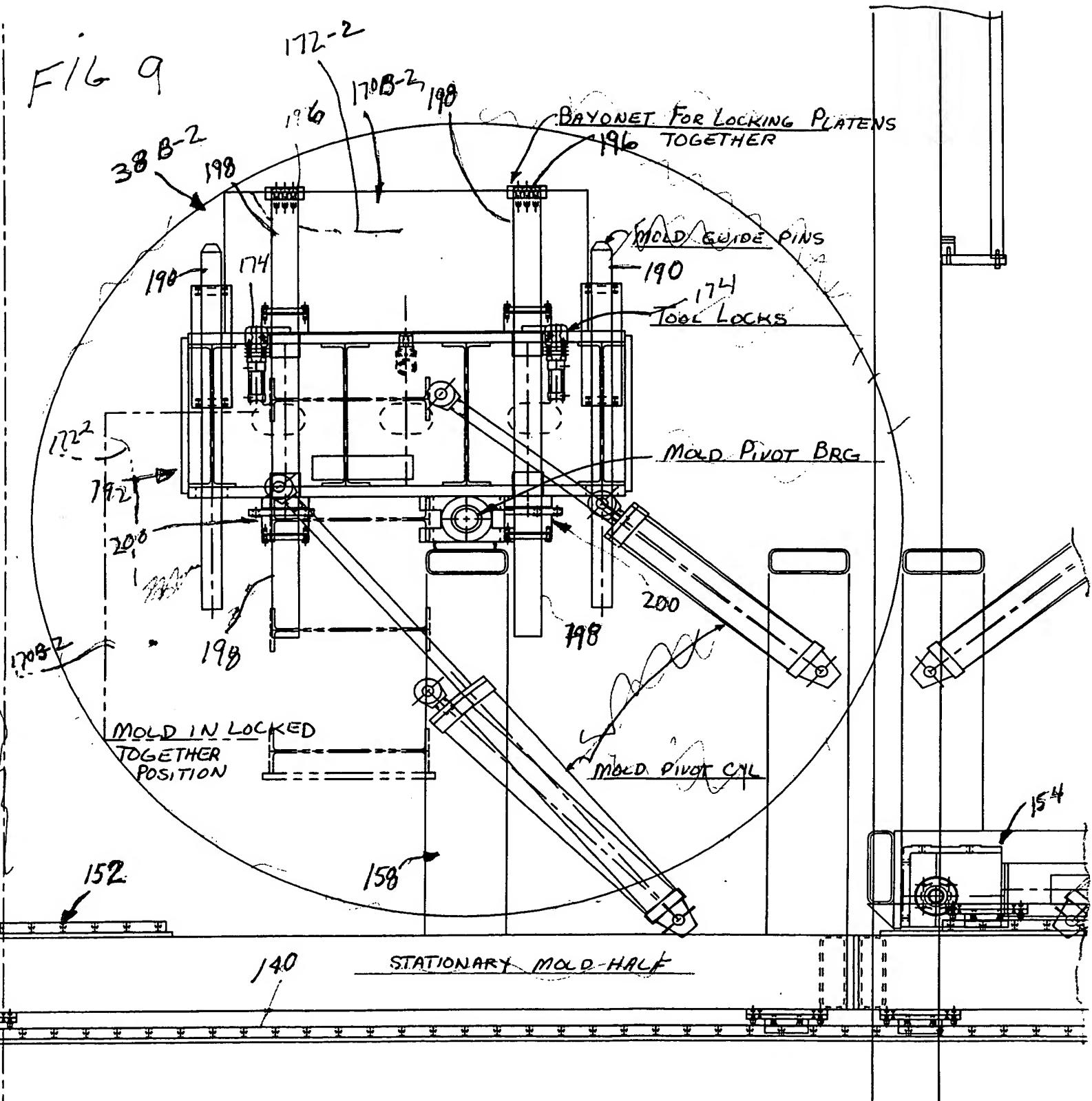
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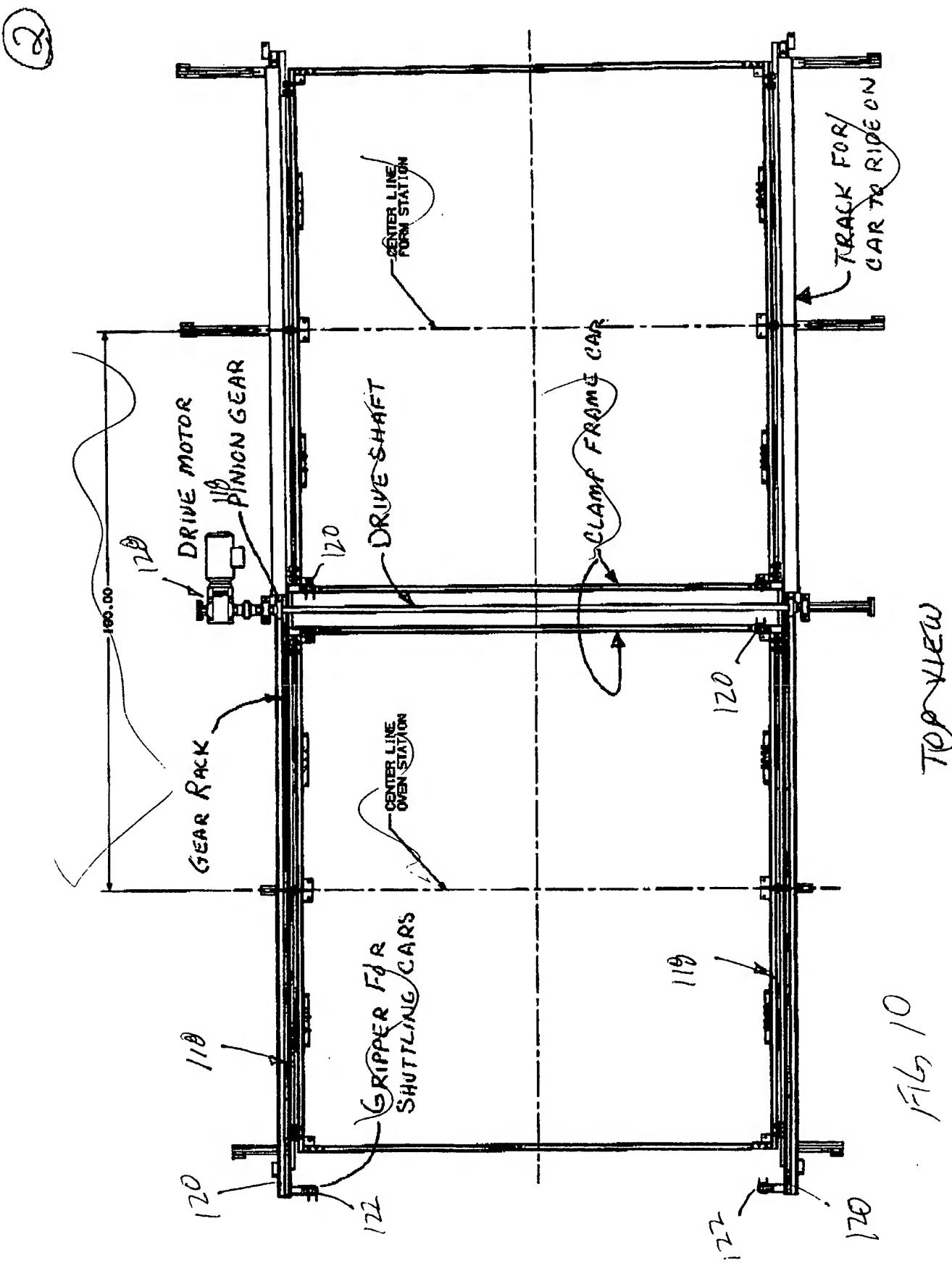


MOVING MOLD HALF  
COOLING AREA

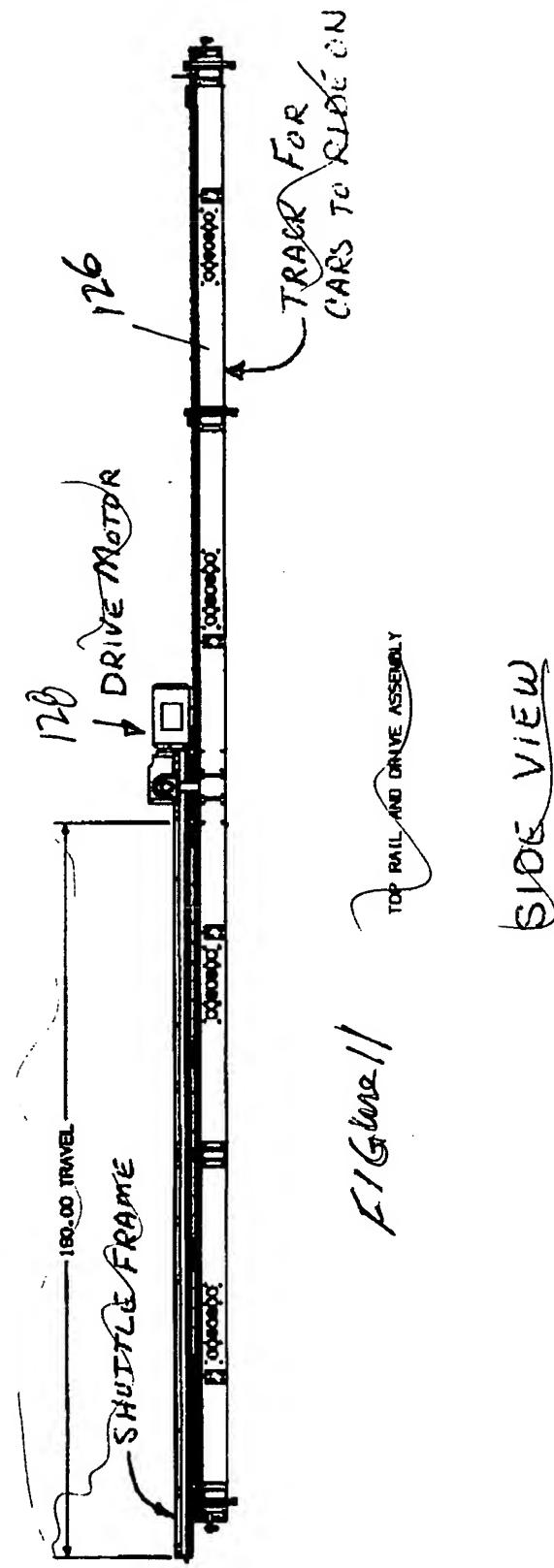
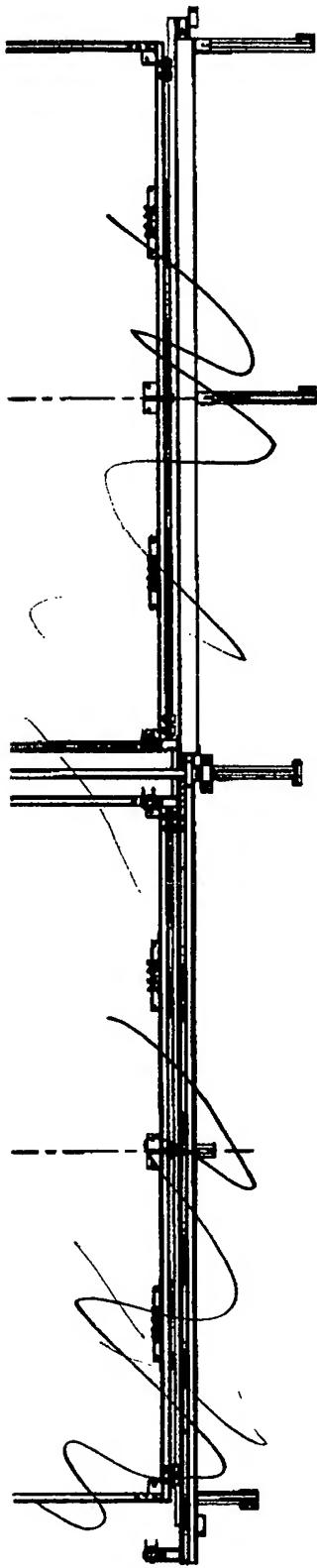
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FIG 9





(3)



(4)

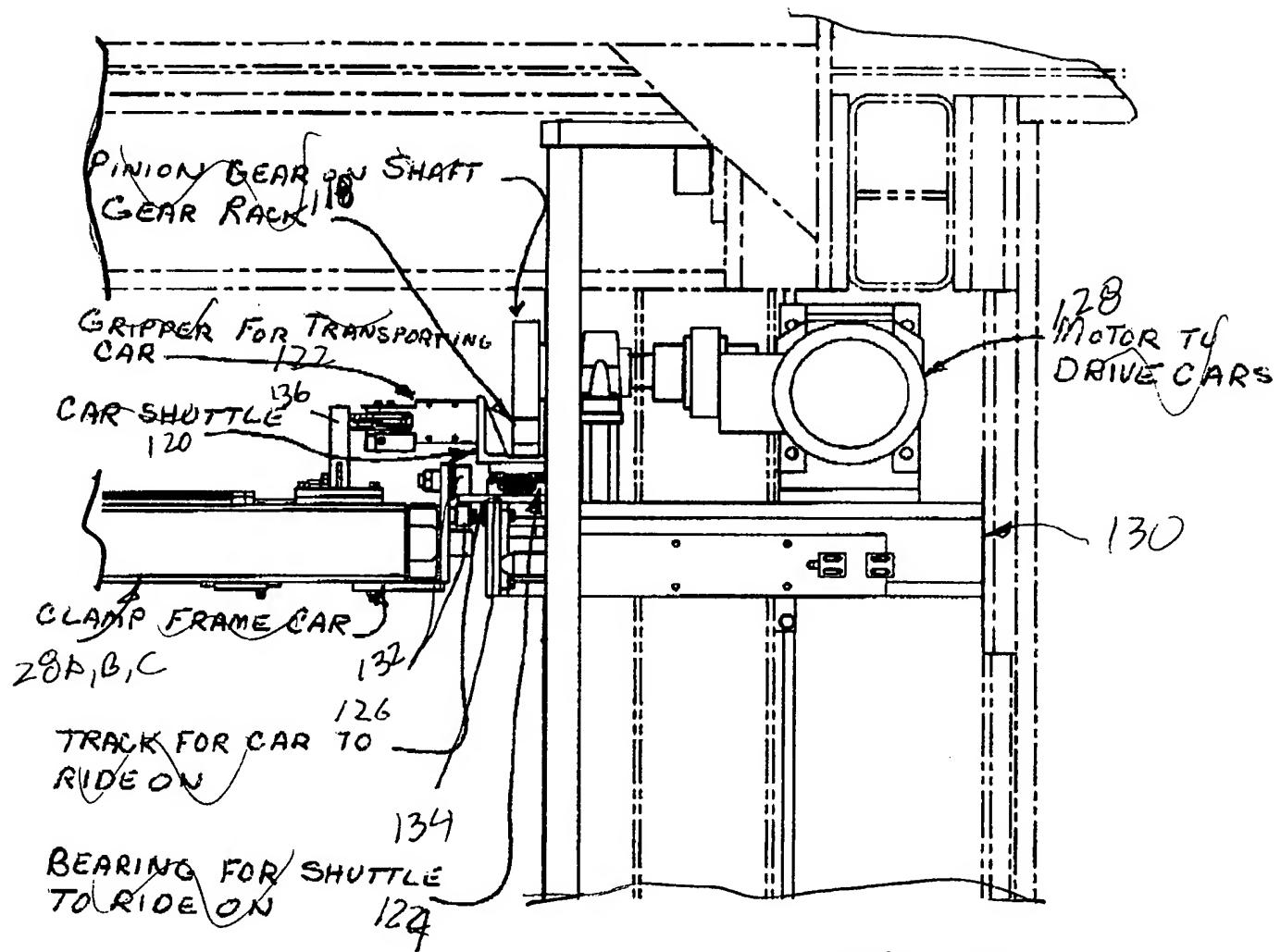


FIG 12

VIEW OF DRIVE GEAR